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**Exam** : **CPIM-ECO**

**Title** : CPIM Execution and Control  
of Operations

**Version** : Demo

1. When attempting to understand whether there is a relationship between two variables, which quality control tool should be used?

- A. Pareto diagram
- B. Process flow diagram
- C. Scatter chart
- D. Cause-and-effect diagram

**Answer: C**

2. Mixed-model scheduling results in which of the following benefits:

- A. Improved efficiency
- B. Less headcount required
- C. Lower finished goods inventory
- D. Increased forecast accuracy

**Answer: C**

3. Which of the following project characteristics would suggest using the PERT technique, rather than the critical path method?

- A. Estimates of individual task times are probabilistic.
- B. Project tasks are backward scheduled.
- C. Due dates are needed to identify critical tasks.
- D. Project management can determine the critical path.

**Answer: A**

4. Which of the following benefits is a result of Standardized Work?

- A. Ergonomic repetitive movements
- B. Reduced quality checks
- C. Evolutionary operations
- D. Process stability

**Answer: D**

5. Which of the following statements about high-volume repetitive manufacturing is true?

- A. Machinery and workers must be flexible
- B. Takt time is variable
- C. There is very little stocking of intermediate assemblies
- D. Throughput times are generally long

**Answer: C**