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**Exam : MB3-637**

**Title : GP 10.0 Manufacturing  
Applications**

**Version : DEMO**

1. Which of the following is true concerning the Safety Stock field in the Item Resource Planning window?
- A. It is combined with the Order Point Quantity field by MRP to produce MRP planned orders
  - B. It is combined with the Order Point Quantity, and the Fixed Order Quantity fields to produce MRP planned orders
  - C. It is combined with the Fixed Order Quantity field to produce MRP planned orders
  - D. The field is informational only and not considered by MRP

**Answer: D**

2. The Dynamics - GP Distribution Series BOM and the Manufacturing Series BOM both have a bill of material (BOM) module. Which statement best describes their compatibility?
- A. The Manufacturing bill of material module is a complete separate entity from the Distribution Series bill of material module
  - B. Distribution Series does not have a Bill of Material module, so there is no compatibility issue
  - C. The Distribution and Manufacturing modules have an interface that allows for linking these two modules
  - D. When you install Manufacturing, the system automatically converts Distribution information to the manufacturing bill of material tables

**Answer: A**

3. If it takes two employees one hour to complete a routing step, what should the value for labor time and cycle time be for that routing step to accurately reflect proper costing and scheduling?
- A. Labor = 1, Cycle = 1
  - B. Labor =1, Cycle = 2
  - C. Labor = 2, Cycle = 1
  - D. Labor = 2, Cycle = 2

**Answer: C**

4. If quick manufacturing orders are being used, what option(s) must be marked in the Routing sequence entry screen? Choose the 2 that apply.
- A. Auto-Back flush Labor

- B. Auto-Back flush Machine
- C. Auto-Back flush Material
- D. Auto-Back flush All

**Answer: AB**

5. What is the term used for routings that are created within routings, and that outline a series of steps that are common to all items?

- A. Pointer routings
- B. Subsequent routings
- C. Active Routings
- D. Planning Routings

**Answer: A**

6. If a manufacturing process results in needing 10% more of a particular component due to scrap in the process, what window should be used to assign a 10% shrinkage factor?

- A. BOM Header Edit
- B. BOM Entry
- C. Item Engineering
- D. Item Resource Planning

**Answer: B**

7. Which of the following routing times are calculated on a per piece basis? Choose the 2 that apply.

- A. Setup Time
- B. Labor Time
- C. Machine Time
- D. Queue Time

**Answer: BC**

8. Which of the following is true concerning the Order Point Quantity field in the Item Resource Planning window?

- A. Order point quantities may only be used with Fixed Order Quantities
- B. Order point quantities are only considered by MRP for sites, not default values
- C. Order point quantities are for buy items only
- D. Order point quantities are informational only

**Answer: B**

9. What window is used to make changes to a manufacturing (active) routing without changing the planning routing first?

- A. Manufacturing Order Routing Sequence Edit window
- B. Routing Utilities window
- C. Routing Sequence Entry window
- D. Routing Query window

**Answer: A**

10. Which of the following is true concerning the manufacturing system calendar? Choose the 2 that apply.

- A. When new work centers are created any weekend down days indicated on the system calendar default to the calendar of the newly created work center
- B. When new work centers are created any non-weekend down days indicated on the system calendar default to the calendar of the newly created work center
- C. The manufacturing system calendar has no relation to the inventory calendar used for cycle counts
- D. The manufacturing system calendar is exactly the same as the inventory calendar used for cycle counts

**Answer: AC**

11. Which of the following statements is true regarding the floor stock option found on the BOM Item Detail entry window? Choose the 2 that apply.

- A. If an item is marked as floor stock the cost of this component is included in the cost of the finished good
- B. If an item is marked as floor stock the cost of this component is not included in the cost of the finished good

- C. Only Service type items can be chosen as floor stock
- D. Upon MO receipt, the floor stock expense account will be debited instead of the inventory account of the finished good

**Answer: BD**

12. If 111 units have to be stated in order to end up with 100 units due to scrap, what window should be used to assign a 10% shrink factor?

- A. BOM Header Edit
- B. BOM Entry
- C. Item Engineering
- D. Item Resource Planning

**Answer: C**

13. Before a bill of material can be used in manufacturing order entry, what dates will affect the use of this bill of material?

- A. The system does not validate dates for bill of materials
- B. The component in/out dates and MO end date
- C. The BOM effective date and component in/out dates
- D. The allocation dates on the picklist

**Answer: C**

14. Item Classes are a useful way to have common settings flow to all items assigned to a class. Which of the following fields are available within an Item Class? Choose the 3 that apply.

- A. Inventory accounts
- B. Standard cost material overheads (amounts and percentages)
- C. Make/Buy code
- D. Allow Back Orders

**Answer: ABD**

15. What is the purpose of the BOM Security window?

- A. To control who has access to the BOM Entry window
- B. To ensure a bill of material will not be changed
- C. To audit who made the last update to a BOM
- D. To see who has a bill of material record currently in use or locked, and to remove the lock if necessary.

**Answer: D**

16. Which of the following is a valid order policy in Manufacturing? Choose the 3 that apply.

- A. Lot for Lot
- B. Period Order Quantity
- C. Manufacture Order Policy
- D. Fixed Order Quantity

**Answer: ABD**

17. Which of the following is true concerning work center setup?

- A. Capacity of the work center can only be determined by assigning employees to the work center
- B. An outsourced work center must be assigned to a particular vendor
- C. Machines can not be assigned to work centers, but may be considered a work center themselves
- D. Effective dates are required when a work center is entered

**Answer: B**

18. If an item can be used as a substitute for one of the components required to manufacture another item, what window is used to make this entry?

- A. BOM Entry
- B. Item Engineering
- C. Item Resource Planning
- D. Item Maintenance Options

**Answer: A**

19. Which of the following is a routing status type? Choose the 3 that apply.

- A. Released

- B. Archived
- C. Not Released
- D. Firmed

**Answer:** ABC

20. Which of the following actions can be performed in the Component Transaction Entry window?

Choose the 3 that apply.

- A. Allocate Items
- B. Issue Items
- C. Scrap Items
- D. Reverse issue

**Answer:** ABC